ENSTMAN

MATERIAL SAFETY DATA SHEET

Revision Date: 08/01/2002

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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name	"PENTALYN" H-55WBX Hydrocarbon Resin Dispersion
Product Identification Number(s)	75168-0L, P75168L0, P75168L2, P75168L6, P75168TT,
	P75168SP, E75168L1
Manufacturer/Supplier	Eastman Chemical Company, Kingsport, Tennessee
	37662
MSDS Prepared by	Eastman Product Safety and Stewardship
Chemical Name	not applicable
Synonym(s)	75168-0L 800206
Molecular Formula	not applicable
Molecular Weight	not applicable
Product Use	industrial chemical
OSHA Status	hazardous

For emergency health, safety & environmental information, call 800-EASTMAN.

For emergency transportation information, call CHEMTREC at 800-424-9300 or call 800-EASTMAN.

2. COMPOSITION INFORMATION ON INGREDIENTS

(Typical composition is given, and it may vary. A certificate of analysis can be provided.)

Weight % 45 - 55% 40 - 50% 0 - 4% <u>Component</u> ester of hydrogenated rosin

water residual additives, modifiers, colorants, reactants, and/or impurities

CAS Registry No. proprietary 7732-18-5 not applicable

3. HAZARDS IDENTIFICATION

CAUTION!
CAUSES EYE IRRITATION
MAY CAUSE SKIN IRRITATION

HMIS® Hazard Ratings:

Health - 1, Flammability -1, Chemical Reactivity - 0

HMIS® rating involves data interpretations that may vary from company to company. They are intended only for rapid, general identification of the magnitude of the specific hazard. To deal adequately with the safe handling of this material, all the information contained in this MSDS must be considered.

4. FIRST-AID MEASURES

Inhalation: If symptomatic, move to fresh air. Get medical attention if symptoms persist. **Eyes:** Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact

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lenses. Get medical attention.

Skin: Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention. If skin irritation or an allergic skin reaction develops, get medical attention. Wash contaminated clothing before reuse. Destroy or thoroughly clean contaminated shoes.

Ingestion: Seek medical advice.

5. FIRE FIGHTING MEASURES

Extinguishing Media: water spray, dry chemical, carbon dioxide, foam

Special Fire-Fighting Procedures: Wear self-contained breathing apparatus and protective clothing.

Hazardous Combustion Products: carbon dioxide, carbon monoxide

Unusual Fire and Explosion Hazards: none

6. ACCIDENTAL RELEASE MEASURES

Use personal protective equipment. (See Section 8, EXPOSURE CONTROLS/PERSONAL PROTECTION.) Absorb spill with vermiculite or other inert material. Sweep or scoop up and remove.

7. HANDLING AND STORAGE

Personal Precautionary Measures: Avoid contact with eyes, skin, and clothing. Avoid breathing mist or vapor. Use only with adequate ventilation. Wash thoroughly after handling.

Prevention of Fire and Explosion: Keep from contact with oxidizing materials.

Storage: Keep container closed.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Country specific exposure limits have not been established or are not applicable unless listed below.

Ventilation: Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions, such as poorly ventilated spaces, mechanical generation of dusts, heating, drying, etc. Supplementary local exhaust ventilation, closed systems, or respiratory protection may be needed in special circumstances

Respiratory Protection: If engineering controls do not maintain airborne concentrations to an acceptable level, an approved respirator must be worn. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA Standard 63 FR 1152, January 8, 1998. Respirator type: mist, organic vapor

Eye Protection: Wear safety glasses with side shields (or goggles).

Skin Protection: For operations where prolonged or repeated skin contact may occur, chemical-resistant gloves should be worn. Contact glove manufacturer for specific information.

Recomm inded Dec intamination Facilities s: eye bath, washing facilities

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9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Form: liquid

Color: cream
Odor: slight, rosin
Specific Gravity: 1.03

Vapor Pressure: 20 °C; 23.33 mbar

Freezing Point: 32 °C Boiling Point: 100 °C

Evaporation Rate: <1 (n-butyl acetate = 1)

Solubility in Water: dispersible

pH: 9 - 10

Flash Point: not applicable, combustible solid when dry

Thermal Decomposition Temperature: Thermal stability not tested. Low stability hazard expected

at normal operating temperatures.

10.STABILITY AND REACTIVITY

Stability:

Stable.

Incompatibility:

Material reacts with strong oxidizing agents.

Hazardous Polymerization:

Will not occur.

11. TOXICOLOGICAL INFORMATION

Inhalation: Prolonged or repeated exposure to smoke or fumes generated by heating this product

may cause respiratory sensitization.

Skin: Prolonged or repeated contact may cause skin sensitization in susceptible individuals.

Toxicity data are not available unless listed below.

12. ECOLOGICAL INFORMATION

This material has not been tested for environmental effects.

13. DISPOSAL CONSIDERATIONS

Discharge, treatment, or disposal may be subject to national, state, or local laws. Incinerate.

14. TRANSPORT INFORMATION

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Marine pollutant components: none unless listed below

DOT (USA): Class not regulated ICAO Status: Class not regulated IMDG Status: Class not regulated

15. REGULATORY INFORMATION

WHMIS (Canada) Status: controlled

SARA 311-312 Hazard Classification(s):

immediate (acute) health hazard

SARA 313: none, unless listed below

Carcinogenicity Classification (components present at 0.1% or more): none, unless listed below

- TSCA (US Toxic Substances Control Act): All components of this product are listed on the TSCA inventory. Any impurities present in this product are exempt from listing.
- DSL (Canadian Domestic Substances List) and CEPA (Canadian Environmental Protection Act): All components of this product are listed on the DSL. Any impurities present in this product are exempt from listing.
- **EINECS (European Inventory of Existing Commercial Chemical Substances):** All components of this product are listed on EINECS. Any polymer intentionally present in this product has regulatory clearance under Directives of the European Union.
- AICS / NICNAS (Australian Inventory of Chemical Substances and National Industrial Chemicals Notification and Assessment Scheme): All components of this product are listed on AICS or otherwise comply with NICNAS.
- MITI (Japanese Handbook of Existing and New Chemical Substances): All components of this product are listed in the Handbook or have been approved in Japan by new substance notification.
- **ECL (Korean Toxic Substances Control Act):** All components of this product are listed on the Korean inventory or otherwise comply with the Korean Toxic Substances Control Act.

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16. OTHER INFORMATION

Visit our website at www.EASTMAN.com or call 1-800-EASTMAN.

The information contained herein is based on current knowledge and experience; no responsibility is accepted that the information is sufficient or correct in all cases. Users should consider these data only as a supplement to other information. Users should make independent determinations of suitability and completeness of information from all sources to assure proper use and disposal of these materials, the safety and health of employees and customers, and the protection of the environment.